Profile

The FEEDS Directory has been

designed by CONTEXT to save you

time searching for information

and to improve your knowledge

feed raw materials

The FELDS Directory is a simple,

comprehensive, clear and up to

date quide that will assist you in

your every day feed decisions.

About the author

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The FEEDS Directory has been written by Dr Wesley Ewing who is both an accredited nutritionist and a registered marketer. He has a broad working knowledge of oils/fats, liquid feed supplements, dry feedstuffs and is a manager for a leading international raw material producer. This extensive knowledge allows him to explain the relevant facts in a clear and concise fashion. Combine this with the design and production skills of Context and you have 'All you need to know on feedstuffs in a simple and easy to use guide'.



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Disclaimer

The FEEDS Directory is an introductory guide to feedstuffs and as such

suppliers and experienced nutritions... Context accepts no responsibility for end-guide. If you have corrections or suggestions to im Directory we would welcome your comments. First published 1997 British Library Cataloguing in Publication Data The FEEDS Directory - Vol. 1 Commodity Products T. Ewing, W.N. is not an alternative to nutritional advice. We recommend that a suppliers analysis is used and that all rations are formulated by an

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Product Analysis

The analysis given are a best estimate for the commodity products listed. Large variations occur in product analysis especially in forages. Always get a suppliers analysis.

NOTE: ALL Analysis quoted are on a Dry Matter basis.

Abbreviation	Full Name	Unit
DM	Dry Matter	%
MER	Metabolisable Energy Ruminants	MJ/kg
MEP	Metabolisable Energy Poultry	MJ/kg
DE	Digestible Energy Pigs	MJ/kg
Oil EE	Oil - Ether Extract	%
Oilah	Oil - Acid Hydrolysis	%
EFA	Essential Fatty Acids	%
NCGD	Neutral Cellulase Gamanase Digestibility	%
NDF	Neutral Detergent Fibre	%
ASH	Ash	%
FME	Fermentable Metabolisable Energy	MJ/k
ERDP @ 2	Effective Rumen Degradable Protein at rumen outflow at 0.02 h/1	%
ERDP @ 5	Effective Rumen Degradable Protein at rumen outflow at 0.05 h/1	%
ERDP @ 8	Effective Rumen Degradable Protein at rumen outflow at 0.08 h/1	%
DUP @ 2	Digestible Undegradable Protein at rumen outflow 0.02 h/1	%
DUP @ 5	Digestible Undegradable Protein at rumen outflow 0.05 h/1	%
DUP@8	Digestible Undegradable Protein at rumen outflow 0.08 h/1	%
PDIA	Protein undegraded in the rumen and digestible in the small intestine	%
PDIN	Microbial Protein supply where Nitrogen is limiting	%
PDIE	Microbial Protein supply where Energy is limiting	%
Met DI	Digestible Methionine supply to small intestine	%
Lys DI	Digestible Lysine supply to small intestine	%

Inclusion Rates

Suggested inclusion rates are given. However combinations of like products will limit individual inclusion rates eg. Peas vs Beans. When formulating diets other nutritional interactions may occur. It is therefore essential that the advice of a qualified nutritionist is taken.

Cereals and By-Products

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Introduction

Grains of Hordeum vulgare L.

Widely grown around the world, with many feed by-products resulting. Barley is usually grown for malting but also grown for animal feed. Top quality products are used in the brewing and distilling industry, with lower quality sold for animal feed. It is an angular grain with a fibrous outer coat.

Origin/Place of Manufacture

Throughout the world, in temperate countries, especially Europe.

Nutritional Benefit

Ideal as a ruminant and non-ruminant feed, with a protein level varying between 6 and 14%, but on average 11-12%. Ruminants benefit from it being high in energy, in the form of starch, making it highly fermentable, encouraging milk protein and fast growth. It is also useful in pig and poultry diets, providing energy from starch. It contains more fibre and less starch than wheat and may be indigestible for young poultry. Nutritional value will depend on the variety, protein level and bushel weight (1000 grain weight). A small proportion (approx 10%) of barley can bypass the rumen unfermented but, as with all cereals, the protein is of average quality being particularly deficient in lysine. Barley is ideal to complement forages but needs careful mineral/vitamin balancing, of moist grains with propionic acid reduces the Vitamin A, D, E and calcium. Processing of moist grains with propionic acid reduces the Vitamin E content further.

ture Pale yellow elongated grains. Colour/T

Palatability Less palatable than other cereals.

Limits to Usage (Anti-Nutritional Factors)

Ruminants may suffer acidosis (drop in rumen pH) and/or bloat if fed high levels in a feed. Lambs may produce soft fat in their carcass if dietary inclusion is excessive. The presence of beta-glucans cause sticky droppings in poultry and a suitable enzyme should be included (eg. Beta-glucanase). Total feed intakes will reduced if fed finely ground.

Concentrate Inclusion % per species

	Inc %	Inc %	Inc %
Calf	50	Creep 20	Chick 25
Dairy	50	Weaner 25	Broiler 70
Beef	50	Grower 30	Breeder 55
Lamb	25	Finisher 30	Layer 55
Ewe	50	Sow 25	

Storage/Processing

Stores well at moisture below 13%. Normally processed by rolling, grinding, flaking or micronisation which improves the digestibility. Sheep can digest whole barley grain. High inclusion rates will affect compound pellet quality and greater than 70% barley will not High pellet easily. It is often treated with propionic acid to preserve it, if high in moisture.

Alternative Names

Bulk Density

Flaked Barley 350 - 390 Kg/m³ Barley Whole 600 - 670 Kg/m³ Barley Meal 400 - 450 Kg/m³

Typical Analysis

Dry Matter	86.0	NCGD	86.0	DUP (@ 5)	1.6	Avail Lysine	0.37
Crude Protein	12.3	NDF	23.1	DUP (@ 8)	1.8	Methionine	0.20
DCP	9.0	ADF	6.4	Salt	0.25	Meth & Cysteine	0.43
MER	13.2	Starch	57.0	Ca	0.1	Tryptophan	0.14
MEP	13.6	Sugar	2.5	Total Phos	0.4	Threonine	0.45
DE	14.5	Starch + Sugars	59.5	Av Phos	0.18	Arginine	0.45
Crude Fibre	5.1	FME	11.0	Magnesium	0.13	PDIA	3.0
Oil (EE)	2.5	ERDP (@ 2)	10.5	Potassium	0.52	PDIN	7.8
Oil (AH)	3.0	ERDP (@ 5)	9.6	Sodium	0.03	PDIE	9.5
EFA	1.1	ERDP (@ 8)	9.3	Chloride	0.16	Met DI	0.18
Ash	2.6	DUP (@ 2)	0.08	Total Lysine	0.42	Lys DI	0.36

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Cabbage

Forages and Stock Feeds

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Introduction

Cabbages can be grown for ruminant animal feed. However more usually they are found in the feed market due to oversupply for human consumption, misshapes, or waste leaves. They have a low proportion of stem to leaf compared to kale and are therefore less fibrous. Usually only seasonally available.

Origin/Place of Manufacture

Eastern UK.

Nutritional Benefit

As a forage supplement.

Colour/Texture

Dark green leaves.

44	Palatak Eaten re Limits	oility eadily by r to Usage	most ruminan	ıt anim	nals.	
*	Forage	Inclusio	n % per spe	cies		
		Inc %	Inc %	6	In	c %
	Calf	0	Creep	0	Chick	0
	Dairy	30	Weaner	0 1	Broiler	0
	Beef	30	Grower	0 1	Breeder	0
	Lamb	0	Finisher	0 1	Layer	0
	Ewe	20	Sow	0	7	

Oil 11.5%

Storage/Processing

Alternative Names

Protein 23%

Bulk Density

Lamb Ewe	2	0	Finisher Sow	0	Lay	ver 0				
Storag	je/Pro	cessir	ng							
Feed ir	nmedia	ately a	fter del	very.						
Altern	ative	Name	s							
Bulk D	ensity	/								
Typical A	nalysis									
Dry Matte	er	11.0	NCGD		88.0	DUP (@ 5)	2.0	Av Lysine	-	
Crude Pro	otein	23.0	NDF		29.0	DUP (@ 8)	2.7	Methionine	-	
DCP		14.0	ADF		25.0	Salt	1.1	Meth & Cyste	eine -	
MER		11.5	Starch		0.5	Ca	0.8	Tryptophan	-	
MEP		-	Sugar		26.0	Total Phos	0.3	Threonine	• -	
DE		-	Starch + S	ugars	26.5	Av Phos		Arginine		
Crude Hib	ore	12.0	FME		10.0	Magnesium	0.2	PDIA	4.0	
OII (EE)		2.0	ERDP (@ 2	<u>(</u>)	18.0	Potassium	3.5	PDIN	12.6	
OII (AH)		2.3	ERDP (@ 1	o)	17.0	Soaium	0.3	PUE	10.8	
Ach Ach		11 5	EKDP (@ a	5)	10.0	Total Lucino	0.8	Iviet DI		
ASII		11.5	DUF (@ 2	/	1.0	i iotai Lysine	-	T Lys DI		
	Ctorch C	D E 0/			20/		Other Off			
	Startfill			NUF Z	7 /0		Julei 0%			
	Sugars 2	26%		Ash 10	1%					

My

Calcined Magnesite

Miscellaneous

Introduction

Technically pure magnesium oxide (MgO).

Extracted from mineral quarries and finely ground, this powder is widely used in ruminant rations as a source of magnesium.

Origin/Place of Manufacture

Temperate countries, Turkey, China.

Nutritional Benefit

A good provider of supplemental magnesium.

Colour/Texture

Grey powder.

Palatability

4

Will make feed unpalatable at high inclusion levels, eg. higher than 2% of concentrate.

Limits to Usage (Anti-Nutritional Factors)

May be contaminated with naturally occurring heavy metals and the necessary guarantees should be requested before using it.

Concentrate Inclusion % per species

Inc	% Inc %	, D	Inc 9	%
Calf Dairy 1.0 - 5 Beef Lamb Ewe 1.0 - 4	0 Creep 0 Weaner 0 Grower 0 Finisher 0 Sow		Chick Broiler Breeder Layer	0 0 0 0
Storage/Proce Dry storage. Alternative N	essing James		N.	
Cal. Mag., Ma	gnesium Oxide, N	lag. d	ox.	
Bulk Density 800 kg/m ³				
	% added	ka	of added Ca	al 🖣

	% added Magnesium in Compound Feed	kg of added Cal Mag in 1 tonne of Compound Feed	Total % Magnesium in Compound feed
2oz in 16lbs 2oz in 12lb 2oz in 10lb 2oz in 8lb 2oz in 6lb 2oz in 4lb 2oz in 2lb	0.4 0.52 0.65 0.78 1.20 1.56 3.10	8.0 10.4 13.0 15.6 24.0 31.3 62.5	0.6 0.72 0.85 0.98 1.40 1.76 3.30
NB. 2kg Cal. Mag	g. = 1kg Magnesium		
.,,,			*

Typical Analysis

Dry Matt	er	99.5	NDF		0	DUP (@ 8)		0
Crude Pr	otein	0	ADF		0	Salt		0
MER		0	Starch		0	Ca		0
MEP		0	Sugar		0	Total Phos		0
DE		0	Starch + S	Sugars	0	Av Phos		0
Crude Fil	bre	0	FME	-	0	Magnesiu	m	51
Oil (EE)		0	ERDP (@ 2	2)	0	Potassium		0
Oil (AH)		0	ERDP (@ !	5)	0	Sodium		0
EFA		0	ERDP (@ 8	8)	0	Chloride		0
Ash		100.0	DUP (@ 2)	0	Total Lysin	e	0
NCGD		0	DUP (@ 5)	0	Avail Lysin	e	0
	Starch 0	%		NDF 0%	Ď		Other ()%

	Methionine Meth & Cysteine
	Tryptophan
	Threonine
	Arginine
0	PDIA
	PDIN
	PDIE
	Met DI
	Lvs DI

Sugars 0%

Protein 0%

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Cereals and By-Products

Introduction

These are the residues from the processing, storage and shipping of cereal grain and can contain broken or small grains, hulls and other seeds. This is a broad term, as they can come from many grain sources and therefore differ widely in physical nature and nutritive value. They are usually sold separately as barley, wheat, maize or sorghum screening with quality dependent on the time of year and the amount of processing carried out.

Origin/Place of Manufacture

Throughout the world.

Nutritional Benefit

Good quality product but always wise to take a sample for analysis as loads can vary. Ideal for livestock feed and can be close to the original grain in nutritional value when they consist mainly of broken or small grains. However, the fibre content may be Colour/Texture Pale cream, usually a pellet. increased compared to the original grains.

If dusty, intakes can be reduced.

Limits to Usage (Anti-Nutritional Factors)

Old processed grains may produce a product with moulds present, which will affect performance and even fertility. Inclusion rates for pellets can depend on the particle size of the grain screening. Avoid products with excessive weed seed included.

	Inc %	In	ic %	Inc %
Calf	10	Creep	0	Chick 0
Dairy	20	Weaner	5	Broiler 0
Beef	30	Grower	15	Breeder 10
Lamb	15	Finisher	25	Layer 15
Ewe	20	Sow	25	

Introduction

By-product of oil manufacture, obtained by pressing the dried kernel (endosperm) and outer husk (tegument) of the seed of the coconut palm.

Copra Expeller is produced from the flesh of dried coconuts after oil expulsion and extraction (60-70% oil), which is used for foods and soaps. The oil is highly saturated, meaning any remaining in the meal is hard enough for animal feeding.

Origin/Place of Manufacture

Equatorial regions, especially Caribbean, Philippines, Kenya, India, S.E. Asia.

Nutritional Benefit

Reasonable levels of digestible fibre make it more suitable for ruminants than nonruminants. High in protein quality but poor amino acid profile and especially low in lysine and histidine. It is high in fibre (12.5%) reducing the inclusion rate in pigs and good energy Colour/Texture Pale brown meal, pellets or cake. Palatability Totable to ruminants, but poor Concertion of the content of th poultry. Good Undegradable Protein content. Fat present is saturated and supplies

Palatable to ruminants, but poor to others classes of livestock. Will depend on rancidity/freshness of product.

Limits to Usage (Anti-Nutritional Factors)

Antioxidants should be added and Vitamin E levels monitored. Oil type may reduce milk fat level. No anti-nutritive factors, but the product should be introduced and removed slowly. Low in methionine and cysteine means careful amino acid supplementation is essential.

introduced and removed slowly. Low in methionine and cysteine means careful amino acid supplementation is essential.				
Concentrate Inc	clusion % per species			
Inc %	Inc %			
Calf 5 Dairy 10 Beef 15 Lamb 10 Ewe 15	Creep0Chick0Weaner0Broiler0Grower5.0Breeder2.5Finisher5.0Layer2.5Sow7.5Control of the second sec			
Storage/Process Care should be to Provides good ph	sing aken to avoid product going rancid due to high oil content. nysical quality to finished product.			
Alternative Nar	mes			
Copra, Coconut	Expeller Meal.			
Bulk Density 650 - 700 kg/m ³	· Con			

Coffee Grounds Meal

Miscellaneous

Introduction

Coffee seeds are removed from the outer coating, dried and then roasted. Roasted coffee beans have the coffee extracted into a liquor/syrup for drying to form instant coffee products. Coffee residue remains.

Origin/Place of Manufacture

Processed throughout UK, Europe and USA from beans grown in tropical countries. However, the by-product is usually used in the country of manufacture.

Nutritional Benefit

Very low in energy, high in fibre and of low nutritional quality. It can contain high oil levels, and care should be taken to avoid interference with fibre digestion.

Colour/Texture

Dark brown/black, fine meal.

Palatability

A bitter product which is not usually included at more than 2-4% of the concentrate as intakes will be reduced.

Limits to Usage (Anti-Nutritional Factors)

Can encourage urinary nitrogen and sodium losses and has a strong diuretic effect. Tannins form part of the protein reducing its digestibility, and possibly that of other diet components. Not suitable for horse feeds as it contains caffeine.

Concentrate Inclusion % per species

	Inc %	Inc	: %	li li	nc %
Calf	0	Creep	0	Chick	0
Dairy	4	Weaner	0	Broiler	0
Beef	4	Grower	0	Breeder	0
Lamb	0	Finisher	10	Layer	0
Ewe	2	Sow	0		

Storage/Processing

Care should be taken to avoid the oil going rancid.

Alternative Names

Spent Coffee Grounds Meal, Spent Coffee Residue, Dried Coffee Grounds or Cherco.

V

Bulk Density

500 - 550 kg/m³

Dry Matter 91.0	NDF	71.0	Salt	0.05	and Cysteine	0.21
Crude Protein 12.0	ADF	55.0	Ca	0.23	Tryptophan 💧	0.4
DCP 8.5	Starch	3.5	Total Phos	0.07	Threonine	0.3
MER 4.0	Sugar	0.5	Av Phos	0.04	Arginine	0.04
MEP 2.5	Starch + Sugars	4.0	Magnesium	0.03	PDIA	2.5
DE 4.4	FME	5.0	Potassium	0.05	PDIN	7.4
Crude Fibre 44.0	ERDP (@ 2)	6.6	Sodium	0.03	PDIE	7.2
Oil (EE) 2.5	ERDP (@ 5)	5.7	Chloride	0.02	Met DI	0.1
Oil (AH) 2.6	ERDP (@ 8)	5.2	Total Lysine	0.16	Lys DI	0.1
EFA 10.3	DUP (@ 2)	2.2	Avail Lysine	0.10		
Ash 1.7	DUP (@ 5)	3.0	Methionine	0.18		
NCGD 56	DUP (@ 8)	3.6	Methionine			

Cereals and By-Products

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Introduction

By-product of alcohol distilling obtained by drying solid residues of fermented grain (Hordeum vulgare L.) to which pot ale syrup or evaporated spent wash has been added.

A by-product usually from malt whisky production. Barley is allowed to germinate to produce the malt and is then soaked to release the starch reserves for fermentation. An enzyme is produced in the malting which converts the starch to simpler sugars; yeast is added, fermentation occurs, and the alcohol is distilled off. The grain which remains after the liquor is removed is often called wet draff. This can be pressed, dried, and the spent yeast liquor (Pot Ale Syrup) added back to produce barley dark grain. The product from UK manufacture is usually pelleted.

Origin/Place of Manufacture

Scotland.

Autritional Benefit High digestible fibre levels mean these grains are not generally used in pig and poultry rations. As a mid-protein feed, barley distillers are high in Undegraded Protein (UDP) and low in starch due to its extraction. They usually contain copper at approximately 50ppm on a dry matter basis.

Colour/Texture

Dark brown, usually pelleted.

Palatability

Good.

Limits to Usage (Anti-Nutriti onal Factors)

Many contain high levels of copper (50 ppm) as a result of the equipment used in the brewing industry. This may make barley distillers dark grains unsuitable for certain breeds of sheep. The oil being cereal derived is unsaturated.

Concentrate Inclusion % per species

	Inc %	In	c %	Inc %			
Calf Dairy Beef Lamb Ewe	20 30 30 10	Creep Weaner Grower Finisher Sow	0 C 0 B 0 B 0 L 0	hick 0 roiler 0 reeder 0 ayer 0			
Storage/ Stores we	/Process ell.	ing				S.	\$
Alternat Barley Dis	ive Nan stillers, N	<mark>tes</mark> 1alt Distille	rs.			0	6
Bulk Der 600Kg/m	nsity ³					•	+
Typical Ana	lysis						
Dry Matter Crude Protein DCP MER MEP	90.0 n 26.0 20.1 12.7 10.1	NCDG NDF ADF Starch Sugar	69.0 50.3 16.0 2.6 3.7	DUP (@ 5) DUP (@ 8) Salt Ca Total Phos	12.1 13.5 0.5 0.15 0.90	Avail Lysine Methionine Meth & Cysteine Tryptophan Threonine	0.7 0.35 0.72 0.25 0.95

Storage/Processing

Alternative Names

Bulk Density

Typical Analysis

Drv Matte	۰r	90.0	NCDG		69.0 I	DUP (@ 5)		12.1	Avail Lysine	0.7	
Crude Pro	tein	26.0	NDF		50.3	DUP (@ 8)		13.5	Methionine	0.35	
DCP		20.1	ADF		16.0	Salt		0.5	Meth & Cysteine	0.72	
MER		12.7	Starch		2.6	Ca		0.15	Tryptophan	0.25	
MEP		10.1	Sugar		3.7	Total Phos		0.90	Threonine	0.95	
DE		11.1	Starch + S	Sugars	6.3	Av Phos		0.60	Arginine	1.1	
Crude Fib	re	13.6	FME		9.7	Magnesiun	n	0.30	PDIA	10.3	
Oil (EE)		9.1	ERDP (@ 2	2)	15.0	Potassium		0.94	PDIN	18.3	
Oil (AH)		10.3	ERDP (@	5)	12.1	Sodium		0.20	PDIE	15.6	
EFA		3.5	ERDP (@ 3	3)	10.1	Chloride		0.32	Met DI	0.28	
Ash		6.5	DUP (@ 2)	8.0	Total Lysine	2	0.9	Lys DI	0.11	
	Starch 2	.6%		NDF 50	.3%		Other ().6%			
	Sugars 3	3.7%		Ash 6 5	%						

Protein 26%

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Oil 10.3%

Fat Supplements

Miscellaneous

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Introduction

These are fed in the ration to provide energy and are derived from a variety of sources, which include soya bean, palm, tallow, fish oils and their derivatives. Care should be taken to ensure only high quality oils are used.

Origin/Place of Manufacture

UK, Europe, USA.

Nutritional Benefit

Fats have three times the energy value of cereals and are therefore an ideal way of meeting energy demand. They also supply essential fatty acids. Specialist products are available to be rumen inert eg. fat prills have a bypass effect for ruminants due to the low melting point of the fats used.

Colour/Texture

Golden to grey.

Golden . Palatability Poor. Limits to Usage

Soft oils will reduce digestion and could produce soft fats in the animal. Harder oils, eg. palm derivatives, are more difficult for non-ruminants to digest. Black products should be avoided.

Concentrate Inclusion % per species

	Inc %	Inc %	Inc %
Calf	2.5	Creep 5	Chick 5
Dairy	3	Weaner 4	Broiler 5
Beef	3	Grower 4	Breeder 5
Lamb	2	Finisher 2	Layer 2.5
Ewe	3	Sow 2.5	

Storage/Processing

Depending on the product's melting point, the storage tank may need to be heated.

Alternative Names

Bulk Density

Typical Analysis	Fat 50%	Fat 100% GP	Fat Flakes	Typical Analysis	Fat 50%	Fat 100% GP	Fat Flakes
Drv Matter	95.0	99.0	99.0	DUP (@ 5)	1.1	0	0
Crude Protein	5.0	0	0	DUP (@ 8)	1.3		0
DCP	4.0	0	0	Salt	0.1	0	0
MER	22.0	38.0	36.0	Ca	0.2	0	6
MEP	21.0	35.0	36.0	Total Phos	0.3	0	0
DE	29.5	39.0	40.0	Av Phos	0.1	0	0
Crude Fibre	8.5	0	0	Magnesium	0.2	0	0
Oil (EE)	55.0	98.5	99.0	Potassium	0.5	0	0
Oil (AH)	55.0	99.0	99.0	Sodium	0.02	0	0
EFA	11.0	20.0	20.0	Chlorine	0.1	0	0
Ash	8.0	1.0	1.0	Total Lysine	0.35	0	0
NCGD	80.0	95.0	95.0	Avail Lysine	0.20	0	0
NDF	0	0	0	Methionine	0.15	0	0
ADF	0	0	0	Meth & Cysteine	0.25	0	0
Starch	2.0	0	0	Tryptophan	0.1	0	0
Sugar	2.0	0	0	Threonine	0.25	0	0
Starch + Sugars	4.0	0	0	Arginine	0.8	0	0
FME	3.2	0	0	PDIA	0	0	0
ERDP (@ 2)	4.6	0	0	PDIN	0	0	0
ERDP (@ 5)	4.1	0	0	PDIE	4.7	9.2	9.2
ERDP (@ 8)	3.6	0	0	Met DI	0	0	0
DUP (@ 2)	0.7	0	0	Lys DI	0	0	0
				•			

Other 0%

Forages and Stock Feeds

Introduction

Fodder beet has a potentially higher yield of digestible nutrients than any other forage crop. The best crops may give 18 tonnes of dry matter per hectare. However, it is a crop which demands 'arable expertise' and there can be problems with late harvesting, cleaning and the feeding process. Specialist equipment for cleaning and chopping is now available and may help to increase the interest in fodder beet on many farms. Sown May/June for harvesting Oct. Dec.

Origin

UK, Ireland, Denmark, Netherlands.

Nutritional Benefit

Can produce more dry matter/acre than cereal grains. A sugar rich energy feed for ruminants but the composition can vary. Soil contamination must be avoided to prevent rume.., relish the roc **Colour/Texture** Grey white fleshy tuber. ¹atability digestive upsets as should excessive feeding; in severe cases, this can cause hypocalcaemia and even death. The digestive upsets are due to excess sugar in the rumen, and/or mineral imbalance. Chopping enhances intake in ruminants and cattle relish the root due to its succulence and sugar content.

Limits to Usage (Anti-Nutritional Factors)

Fodder beet should be well cleaned, preferably at harvesting but certainly before feeding. Fodder beet tops can also be fed and are of a lower dry matter (12%) and energy (10 MJ/kg DN) but higher protein (16%). Tops should be wilted to avoid metabolic and digestive upsets. Root tops can be associated with milk taint in dairy more block for the transmission of the cows. High FME may limit inclusion.

Forage Inclusion % per species

Ewes	(70 Kg liveweight) - 2.5 kg/head/day.
-	Beef should be limited to 3.5 kg/100 kg liveweigh
Cows	 early lactation 1.7 kg/100kg liveweight. mid/late lactation 3.0 kg/100 kg liveweight.

Inc %	In	c %	In	c %
10	Creep	0	Chick	0
20	Weaner	0	Broiler	0
20	Grower	0	Breeder	0
15	Finisher	0	Layer	0
20	Sow	0		
	Inc % 10 20 20 15 20	Inc % In 10 Creep 20 Weaner 20 Grower 15 Finisher 20 Sow	Inc %Inc %10Creep020Weaner020Grower015Finisher020Sow0	Inc %Inc %Inc10Creep0Chick20Weaner0Broiler20Grower0Breeder15Finisher0Layer20Sow00

Alternative Names

Bulk Density

Typical Analysis

-		n % per spet	ies		•		
Ewes Cows	(70 Kg li Beef sho - early la - mid/lat	veweight) - 2. ould be limited octation 1.7 kg e lactation 3.0	5 kg/head to 3.5 kg/)/100kg liv) kg/100 kg	'day. '100 kg live eweight. g liveweigh	eweigh nt.	nt.	
	Inc %	Inc %	5	Inc %			
Calf Dairy Beef Lamb Ewe	10 20 20 15 20	Creep 0 Weaner 0 Grower 0 Finisher 0 Sow 0	Chick Broile Breed Layer	r 0 er 0 0	73		
Bulk D	ensity						

Roots, Fruits and By-Products

Introduction

The by-product of the processing of grapes Vitis vinifera L. after the juice has been pressed out.

The pulp remaining after grape juice extraction. Normally, pulp consists of 60% pulp and 40% seeds.

Origin/Place of Manufacture

Grown around the world, especially in Europe: Italy, Spain and Germany.

Nutritional Benefit

Similar in digestible energy to nutritionally improved straw (NIS) and useful as a feed extender. Contains digestible cell walls, making it high in fibre, low in protein and energy.

Colour/Texture

Green/brown, meal/pellet.

Green... Palatability Average.

Limits to Usage (Anti-Nutritional Factors)

Tannins and copper levels may be high.

Concentrate Inclusion % per species

	Inc %	Inc	%	Inc	%
Calf	0	Creep	0	Chick	0
Dairy	10	Weaner	0	Broiler	0
Beef	10	Grower	0	Breeder	0
Lamb	0	Finisher	0	Layer	0
Ewe	5	Sow	0		

Storage/Processing

Alternative Names

Bu	lk	Dei	nsi	ty
----	----	-----	-----	----

Beef	10	Grower 0	Bre	eeder 0		
Lamb	0	Finisher 0	La	yer 0		
Ewe	5	Sow 0				
Storage/P	rocessi	ng				
Alternativ	/e Nam	es			\triangleleft	
Bulk Dens	ity					
Typical Analy	sis					
Dry Matter	86.0	NCDG	-	DUP (@ 5)		Avail Lysine -
Crude Protein	12.0	NDF	68.0	DUP (@ 8)	- - . (Methionine -
DCP		ADF	-	Salt	0.2	Meth & Cysteine -
MER	5.5	Starch	0	Ca	0.8	Tryptophan -
MEP	-	Sugar	0	lotal Phos	0.15	Inreonine -
DE Cauda Elhas	-	Starch + Sugars	0	AV Phos	0.05	Arginine
Crude Fibre	20.0	FIVE EPDR (@ 2)	-	Retacsium	1.0	
	4.0		-	Sodium	- 0.05	
EFA	4.1	FRDP (@ 8)	-	Chlorine	0.05	Met DI
Δsh	10.0	DUP (@ 2)	-	Total Lysine	-	Ivs DI
	10.0					

Forages and Stock Feeds

Introduction

Product obtained by drying and milling young forage plants.

Manufactured by drying the fresh forage at high temperatures (800°C) for a short period (60 seconds) in a large volume of air, to reduce the moisture from 80% to 10%, whilst maintaining the feed value. Usually manufactured from 'Italian' and perenial ryegrass with lucerne (alfalfa) increasing in importance.

(Clover and sanfoin are also used). It is usually rough ground and then pelleted.

Origin/Place of Manufacture

UK, Europe.

Nutritional Benefit

Rich in crude protein (17% home produced, 15% continental) and digestible fibre. A good feed which retains most of the nutritional value of grass with some claims of enhancement. Quality depends on grass and the stage at which it was cut. Does not depress rumen pH, so ideal with cereals. Contains beta- carotene. The drying process has been claimed to reduce the degradability of the protein, providing more nutrients for digestion in the small intestine (DUP). 85-90% of the Metabolisable Energy is also available for fermentation in the rumen.

UK production tends to be higher in protein levels than imported meal/pellets which may have been sun-dried and of lower nutritional quality.

Colour/Texture

Green meal/pellet.

Palatabilit

Good.

Limits to Usage (Anti-Nutritional Factors)

If finely ground, it can reduce milk fat content of milk. Avoid dark products where overheating may affect the protein quality.

Concentrate Inclusion % per species

I	nc %	Inc %		Inc %			
Calf Dairy Beef Lamb Ewe	10 30 30 15 30	Creep 0 Weaner 0 Grower 2.5 Finisher 2.5 Sow 2.5	Ch Bro Bro Lay	ick 0 biler 0 seder 5 yer 5			•
Storage/	Processi	ing					
Alternat	ive Nam	les					
Bulk Der	sity						
Nuts 600 Meal 250) - 650 kg) - 275 k	g/m³ :g/m³					0
Typical Anal	ysis						
Dry Matter Crude Proteir DCP	90.0 17.0 11.6	NCGD NDF ADF	92.0 54.5 28.0	DUP (@ 5) DUP (@ 8) Salt	3.9 5.3 0.3	Avail Lysine Methionine Meth & Cysteine	0.7 0.3 0.45

Storage/Processing

Alternative Names

Bulk Density

	2									
Dry Matt	er 90	0 NCGD		92.0	DUP (@ 5)		3.9	Avail Lysine	0.7	
Crude Pro	otein 17	.0 NDF		54.5	DUP (@ 8)		5.3	Methionine	0.3	
DCP	11	.6 ADF		28.0	Salt		0.3	Meth & Cysteine	0.45	
MER	10	.8 Starch		1.5	Ca		1.0	Tryptophan	0.3	
MEP	6.0) Sugar		12	Total Phos		0.5	Threonine	0.8	
DE	8.5	Starch	+ Sugars	13.5	Av Phos		0.4	Arginine	0.8	
Crude Fib	ore 24	.0 FME		8.0	Magnesiun	ו ר	0.3	PDIA	5.5	
Oil (EE)	3.5	ERDP (2)	12.2	Potassium		2.6	PDIN	11.2	
Oil (AH)	4.0	ERDP (2 5)	9.9	Sodium		0.3	PDIE	9.5	
EFA	1.0	ERDP (28)	9.1	Chloride		0.1	Met DI	0.2	
Ash	11	.0 DUP (@	2)	1.8	Total Lysine		0.9 l	Lys DI	0.7	
	Starch 1.5%	b	NDF 54.	5%		Other 0	%			

Oilseeds and By-Products

Introduction

By-product of oil manufacture, obtained by expelling and/or extraction of partially decorticated groundnuts (Maximum crude fibre content 16% in the dry matter).

Groundnuts, often known as peanuts or monkey nuts, are dehulled and crushed for their oil for human consumption. The seed contains 25-30% Crude Protein and 35-60% oil. When crushed, the meal contains approximately 7% oil. This is reduced further if an extraction process is used.

Origin/Place of Manufacture

Grown in sub-tropical countries, eq. China, India and even USA.

Nutritional Benefit

A good source of protein and energy. Less degradable than rape meal, but more so than soya bean meal. Higher in fibre and energy and lower in protein and of a poorer quality (lower in lysine and methionine) than soya bean meal, with the analysis varying widely by source. Palatability can be reduced and the meal can even be toxic as it oxidises in h warm, humid conditions at origin. The major concern in the past has been due to fungal attack of seeds and meal and resultant toxins produced. Deficient in Vitamin B12.

Colour/Texture

Mid brown pellets, cake or meal.

Palatability

Average.

Limits to Usage (Anti-Nutritional Factors)

Aflatoxin contamination is common. Specialist plants can potentially detoxify the material. Undecorticated meals have a lower energy value.

Concentrate Inclusion % per species

		· ·		
Inc %	Ir	ic %		Inc %
5 15	Creep Weaner	0 2.5	Chick Broiler	0 2.5
15	Grower	2.5	Breeder	4.0
5	Finisher	2.5	Layer	4.0
10	Sow	2.5		
	Inc % 5 15 15 5 10 10	Inc % Ir 5 Creep 15 Weaner 15 Grower 5 Finisher 10 Sow	Inc % Inc % 5 Creep 0 15 Weaner 2.5 15 Grower 2.5 5 Finisher 2.5 10 Sow 2.5	Inc % Inc % 5 Creep 0 Chick 15 Weaner 2.5 Broiler 15 Grower 2.5 Breeder 5 Finisher 2.5 Layer 10 Sow 2.5

Lentils

Introduction

Seeds of Lens culinaris a.o. Medik. Grown for human food with substandard lentils and/or lentil bran available for animal feed.

Origin/Place of Manufacture

Asia, India, Eastern Europe.

Nutritional Benefit

Often considered close to beans or peas in analysis and also as a protein source. The bran is higher in fibre and lower in protein.

Colour/Texture

Orange/green seed.

Ralatabury Good Limits to Usage (Anti-Nutritional Factors)

Can contain trypsin inhibitors and/or haemagglutinins at low level.

Concentrate Inclusion % per species

Forages and Stock Feeds

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Introduction

Lucerne, a deep rooted legume, is now being grown as a forage crop in many areas where shallow soil or poor rainfall produces poor summer grass growth. Lucerne can be grown as a straight crop or undersown with spring barley or forage maize.

Origin/Place of Manufacture

Mid and Southern UK, Europe.

Nutritional Benefit

The crop is usually wilted to 25-30% dry matter. It is a higher protein content (19% in DM) than grass silage. The silage is claimed to be high in Undegradable Protein compared to grass silage, and also to result in higher intake levels due to lower cell wall content. Cattle readily consume well made lucerne silage.

Colour/Texture

Dark green silage.

Dan Palatability Good.

Limits to Usage

High fibre levels may reduce nutrient density in high yielding rations.

Forage Inclusion % per species Inc% Inc% Inc% Calf 100 0 Chick 0 Creep n ieder yer 0 Availysine Methonice Metholics volte volte ver Weaner Broiler Dairv 100 0 Beef 100 Grower 0 Breeder Finisher 0 Layer Lamb 100 100 Ewe Sow Storage/Processing **Alternative Names** Alfalfa silage **Bulk Density** 600 - 650 kg/m³ after consolidation. Typical Analysis Dry Matter 35.0 NCGD 19.5 17.5 NDF ADF 62.0 37.2 Cruc DCP ude Protein ON MER 8.5 Starch 0.5 MEP 1.0 Sugar DE Starch + Sugars 15 Av Phos Arginine PDIA Crude Fibre 30.0 FME ERDP (@ 2) Magnesium 0.2 7.3 Oil (EE) 7.0 7.0 Potassium PDIN Oil (AH) ERDP (@ 5) ERDP (@ 8) Sodium 0.02 PDIE 13.0 Met DI EFA Chloride Δsh 10.0 DUP (@ 2) Total Lysine 0.8 Lys DI Starch 0.5% NDF 62% Other 0% Sugars 1% Ash 10% Protein 19.5% Oil 7%

Manioc

Roots, Fruits and By-Products

Introduction

Roots of Manihot esculenta crantz, regardless of their presentation.

Manioc is a tuberous root of a sub-tropical shrub which is processed before feeding to destroy the cyanide present. It is grown for its starch content and the roots are peeled, chopped and dried after harvesting. The material may come as a meal or pellet, depending on processing method. Its usage depends on price and availability of cereal. Availability may also be affected in Europe by import quotas.

Origin/Manufacture

Tropical and sub-tropical Far East.

Nutritional Benefit

Low in protein and oil but high in starch. The protein is heavily made up of non-protein nitrogen (up to 35%). The analysis will also vary depending on the extent of processing. Ideal for ruminants as starch is slowly degraded.

Colour/Texture Muddy white meal/pellet or chips.

Can vary depending on cyanide content.

Limits to Usage (Anti-Nutritional Factors)

Linamarin (a glucoside) present releases cyanamide. Hydrocyanic acid is limited by law and users should consider permitted levels in the Feeding Stuff Regulations.

Concentrate Inclusion % per species

	Inc %	6	Inc %		Inc %					
Calf Dair Beef Lam Ewe	y 3 f 3 b 3	5 0 0 5 0	Creep0Weaner10Grower15Finisher30Sow25	Chi Bro Bre Lay	ick 5 biler 10 seder 10 ver 15					
Storage/Processing										
Alter	native	Name	25							
Cassa	va, Tapi	oca, N	/Janihot.			ĺ				
Bulk I	Density	/								
Typical .	Analysis									
Dry Mat Crude Pr	ter rotein	87.0 3.0	NCGD NDF	80.1 15.4	DUP (@ 5) DUP (@ 8)					
MER		13.2 14.9	Starch Sugar	71.0 3.0	Ca Total Phos					
DE Crude Fi	ibre	15.15 5.0	Starch + Sugars FME	74.0 13.3	Av Phos Magnesium					
Oil (EE) Oil (AH)		0.6 1.4	ERDP (@ 2) ERDP (@ 5)	2.1 1.8	Potassium Sodium					
EFA Ash		- 6.2	ERDP (@ 8) DUP (@ 2)	1.6 0.16	Chloride Total Lysine					
	Starch	710/	NDE 1E	10/	Otho					
	Starch	/ 1 /0	NDF 15	0.470	Othe					
	Sugars	3%	Ash 6.2	2%						
	Protein	3%	Oil 1.4	%						

80/20 Blend (CMS - Molasses)

Dry Matter	72.0	NCGD	80.0	DUP (@ 5)	1.2	Avail Lysine	0.01
Crude Protein	10.0	NDF	0	DUP (@ 8)	1.35	Methionine	0.02
DCP	4.0	ADF	0	Salt	1.25	Meth & Cysteine	0.03
MER	12.2	Starch	0	Ca	1.0	Tryptophan	0.01
MEP	9.0	Sugar	53.0	Total Phos	0.15	Threonine	0.05
DE	11.6	Starch + Sugars	53.0	Av Phos	0.7	Arginine	0.01
Crude Fibre	0	FME	10.8	Magnesium	0.6	PDIA	0.1
Oil (EE)	0.1	ERDP (@ 2)	7.2	Potassium	5.0	PDIN	4.8
Oil (AH)	0.1	ERDP (@ 5)	6.0	Sodium	0.5	PDIE	6.6
EFA	0	ERDP (@ 8)	6.0	Chloride	2.5	Met DI	0.01
Ash	15.0	DUP (@ 2)	0.7	Total Lysine	0.02	Lys DI	0.02

	DE Crude Fibre Oil (EE) Oil (AH) EFA	11.6 0 0.1 0.1 0	Starch + Sugars FME ERDP (@ 2) ERDP (@ 5) ERDP (@ 8)	53.0 10.8 7.2 6.0 6.0	Av Phos Magnesium Potassium Sodium Chloride	0.7 0.6 5.0 0.5 2.5	Arginine PDIA PDIN PDIE Met DI	0.01 0.1 4.8 6.6 0.01
	Asn	15.0	I DUP (@ 2)	0.7	i iotai Lysine	0.02	i Lys Di	0.02
	Condensed N	/lolass	es Solubles (C	MS)				
44	Crude Fibre Oil (EE) Oil (AH) EFA Ash Condensed A Typical Analysis Dry Matter Crude Protein DCP MER MER OCI (AH) EFA Oil (AH) EFA Ash	0.1 0.1 0 15.0 Molass	FME ERDP (@ 2) ERDP (@ 5) ERDP (@ 8) DUP (@ 2) es Solubles (C NCGD NDF ADF Starch + Sugars FME (@ 2) ERDP (@ 2) ERDP (@ 3) DUP (@ 2)	10.8 7.2 6.0 0.7 MS) - - - - - - - - - - - - - - - -	Magnesium Sodium Chloride Total Lysine Total Lysine DUP (@ 5) DUP (@ 8) Salt Ca Total Phos Av Phos Magnesium Potassium Sodium Chloride Total Lysine	0.6 5.0 0.5 2.5 0.02 - - - - - - - - - - - - - - - - - - -	PDIA PDIN PDIE Met DI Lys DI Avail Lysine Methaionine Meth & Cysteine Tryptophan Threonine Arginine PDIA PDIE Met DI Lys DI	0.1 4.8 6.6 0.01 0.02
							*	07
								014

Olive Pulp

Oilseeds and By-Products

Introduction

By-product of oil manufacture, obtained by extraction of pressed olives (Olea europaea L.) separated as far as possible from parts of the kernel. Olives are processed for the oil which is seen as a 'healthy' vegetable oil. Olive pulp is the residue from oil extraction.

Origin/Place of Manufacture

Grown in the Mediterranean, Northern African and parts of America.

Nutritional Benefit

A digestible fibre feed of variable nutritional quality due to different processing techniques. Unsuitable for pigs and poultry due to high fibre content. Low to medium Co. Dark brow. Palatability Low. 'inits to U protein content and deficient in minerals.

Colour/Texture Dark brown pellets.

Limits to Usage (Anti-Nutritional Factors)

Palatability will limit inclusion rates.

Concentrate Inclusion % per species

	Inc %		Inc-%		Inc %	
Calf Dairy Beef Lamb Ewe	0 10 10 b 0 10		Creep 0 Weaner 0 Grower 0 Finisher 0 Sow 0	Ch Bro Bro Laj	hick () oiler () eeder () yer ())))
Stora	ge/Proc	essin	ig			
Alterr	native N	lame	s		0	
Bulk D	Density					
700 -	750 Kg	/m³				
Typical A	Analysis					
Dry Matt Crude Pr DCP MER DE Crude Fit Oil (EE) Oil (AH) Ash NCGD	ter otein bre	88.0 11.0 8.0 5.1 - 20.0 1.5 1.7 7.5 34.0	NDF ADF Starch Sugar Starch + Sugars FME ERDP (@ 2) ERDP (@ 3) DUP (@ 2) DUP (@ 5)	59.2 50.0 0.3 0.6 3.5 6.9 6.6 6.2 1.1 1.6	DUP (@ 8) Salt Ca Total Phos Av Phos Magnesium Potassium Sodium Chloride Total Lysine	Other
	Starch 0.	3%	NDF	59.2%		Uth
	Sugars 0. Protein 1	3% 1%	Oil 1.	7%		

Cereals and By-Products

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Introduction

This is the rich liquid remaining after the first distillation in malt whisky production. It contains spent yeast and unfermented soluble components. The liquid is drawn off and concentrated by evaporation. If mixed with draff and dried, the result is distillers dark grains. If not added back to the grains, it is often used as a straight liquid feed or mixed with high sugar products, eg. molasses.

Origin/Place of Manufacture

Scotland.

Nutritional Benefit

A highly palatable and nutritious liquid feed for ruminants with a salty taste and malty smell which is known to encourage forage intake. Contains highly rumen degradable protein and lysine. It has been claimed to improve digestion and utilisation of low protein fibrous feeds. High in phosphorus, magnesium and other minerals.

wn. protein . quantities up . **Colour/Texture** Golden brown vi Pot ale syrup is an ideal supplement in many beef and sheep diets, especially for feeding with straw or low protein roughage. High ME content (14.2 MJ/kg DM) and high crude protein content (35 % DM). It has been fed successfully to pigs in liquid feed systems in quantities up to 30% of their Dry Matter intake.

Golden brown viscous liquid (variable).

Good.

(Anti-Nutritional Factors) Limits to Usage

High in copper (avoid feeding to sheep already on other copper supplements), with a low pH 3.5 - 4.0. These factors reduce inclusion rates. High in potassium which may cause scouring. Can be highly viscous.

Inc % cies Concentrate Inclusion % Inc % Inc % Calf 10 Creep Chick 0 Dairy 25 Weaner 0 Broiler Beef 20 Grower 10 Breede Lamb Finisher 0 0 Laver Fwe 10 Sow 10 Storage/Processing Stores well as it is acidic

Burnt Ale Syrup, Barley Distillers Solubles.

Bulk Density

1050 - 1150 Kg/m³

CONTEXT

Alternative Names

Dry Matte	er	45.0	NCDG		79.0	DUP (@ 5)	9	9.5	Avail Lysine	1.0	
Crude Pro	otein	37.0	NDF		0.7	DUP (@ 8)	1	14.6	Methionine	0.3	
DCP		28.0	ADF		0.3	Salt	C).2	Meth & Cysteine	0.8	
MER		14.2	Starch		1.3	Ca	C	0.15	Tryptophan	0.3	
MEP		11.5	Sugar		2.8	Total Phos	2	2.1	Threonine	1.1	
DE		12.0	Starch + S	ugars	4.1	Av Phos	1	1.6	Arginine	1.0	
Crude Fib	re	0.4	FME	-	13.3	Magnesium	C	0.6	PDIA	14.5	
Oil (EE)		0.2	ERDP (@ 2)	29.0	Potassium	2	2.2	PDIN	25.1	
Oil (AH)		0.25	ERDP (@ 5	5)	28.8	Sodium	(0.1	PDIE	21.0	
efa		0.2	ERDP (@ 8	5)	28.5	Choride	(0.1	Met DI	0.1	
Ash		10.5	DUP (@ 2)		3.5	Total Lysine	1	1.5	Lys DI	0.05	
						-					
	Chause 1	20/			0/		Ale	7 40/			

Oilseeds and By-Products

Introduction

Produced from the nuts of the Sal Tree which is widely grown in India and South East Asia. The kernel of the nut contains about 10-15% oil, which is removed and used locally in food or sold to the worldwide confectionery industry. The remaining product is either dumped or dried for local use and/or exported.

Origin/Manufacture

Asia, and processed in Europe.

Nutritional Benefit

Low nutritive value and used in relatively small amounts.

Colour/Texture

Pale yellow.brown meal or pellets.

Poor. Limits to Usage (Anti-Nutritional Factors) It contains high levels of tannins, which are u in the ration, reducing nutritional time tannin levels It contains high levels of tannins, which are unpalatable and interact with other components of the ration, reducing nutritional availability. The use of ammonia, caustic soda or other alkalis will reduce tannin levels considerably.

Concentrate Inclusion % per species

89

Sodium Bicarbonate

Miscellaneous

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Introduction

Sodium bicarbonate is used in ruminant diets to buffer the rumen while in monogastrics it is used as a sodium source.

Origin/Place of Manufacture

UK and around the world.

Nutritional Benefit

Ideal to stabilise the rumen pH. Tends to increase butterfat by increasing the buffering capacity. Used in poultry to provide sodium without chloride thereby reducing potential for wet litter.

Colour/Texture

White powder.

Palatability

5

If used heavily, spices may be required to encourage intake.

If used heavily, spices may be required. Limits to Usage (Anti-nutritional factors)

Storage/Processing

Alternative Names

Ewe		1	Sow	0						
Storag	ge/Pro	cessiı	ng							
Altern	ative	Name	es	4						
Bulk C	Density	/								
Typical A	Analysis									
Dry Matte Crude Pro DCP MER MEP DE Crude Fib Oil (EE) Oil (EE) Oil (AH) EFA Ash NCDG	er otein	98.0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	NDF ADF Starch RRS Sugar Starch + S FME ERDP (@ 2 DUP (@ 2) DUP (@ 5)	ugars !) ;)	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	DUP (@ B) Salt Ca Total Phos Av Phos Magnesium Potassium Sodium Chloride Total Lysine Avail Lysine Methionine	0 0 0 0 0 0 0 2 2 0 0 0 0 0 0 0 0 0 0 0	Meth Trypto Threo Argini PDIA PDIA PDIA PDIA PDIE Act Met D Lys Di	& Cysteine phan nine ne	0.
	Starch C)%		NDF 0%	b	c	Other 409	%		
	Sugars (0%		Ash 609	%				•	
	Protein	0%		Oil 0%						

Sorghum

Cereals and By-Products

Introduction

Grains of Sorghum bicolor (L.) Moench s.i.

One of the most widely used straight feed grains in the United States of America. Most sorghum by-products from processing are reportedly unpalatable and not widely used.

Origin/Manufacture

USA, Africa, China, India, Pakistan.

Nutritional Benefit

The grain is mainly used for feed, although as a grass the total plant could be used as forage. The seeds are low in fibre and nutritionally similar to maize grain, but lacking in the xanthophylls required for layers rations.

olour/Texture

Dark brown.

Palatability Relatively palatable. High tannin level could reduce intake. Dark brown or purple seeds contain a lot of tannin, and will reduce protein digestibility. Not ideal for wet feeding systems. White seeds contain little tannin and are an ideal feed, although they can have a constipating effect. NB. It is essential that the type of Sorghum is known to determine the true nutritional value.

Inclusion % per species Concentrat

	Inc %	In	c %	Inc	%
Calf	5	Creep	0	Chick	0
Dairy	10	Weaner	0	Broiler	0
Beef	10	Grower	5	Breeder	5
Lamb	5	Finisher	5	Layer	5
Ewe	10	Sow	6		

Storage/Processing

The whole grain should be processed for most ruminants except sheep (grain coat reduces digestion otherwise). Processing removes the seed coat, which improves digestion. It should not be over processed, ie. too finely ground, or intake will be reduced.

Alternative Names

Milo

Bulk Density

The wl (grain improv will be	hole gr coat re ves dige reduce	ain sh duces estion ed.	iould be digesti . It shou	proces on othe Ild not	ssed f erwise be ov	or most ru e). Process er proces	uminants e ing remov sed, ie. too	except sheep es the seed co finely groun	oat, whic d, or inta	h ike	
<mark>Altern</mark> Milo	Alternative Names Milo										
Bulk D Seeds Typical A	<mark>Density</mark> 500 - 5 Analysis	65 K	g/m³ N	1eal 47	5 - 5(00 Kg/m³		0		214	
Dry Matti Crude Pro DCP MER MEP DE Crude Filt Oil (EE) Oil (AH) EFA Ash	er otein ore	85.0 10.9 7.3 13.5 15.6 16.0 3.0 3.5 3.7 1.7 2.0	NCDG NDF ADF Starch Starch + Starch + S	Sugars 2) 5) 8))	93.0 13.1 5.4 68.3 2.0 82.5 12.6 4.4 3.1 2.8 5.5	DUP (@ 5) DUP (@ 8) Salt Ca Total Phos Av Phos Magnesium Potassium Sodium Chloride Total Lysine	6.3 6.5 0.15 0.5 0.15 0.2 0.4 0.3 0.1 0.25	Avail Lysine Methionine Meth & Cysteine Tryptophan Threonine Arginine PDIA PDIN PDIN PDIE Met DI Lys DI	0.15 0.2 0.4 0.1 0.4 6.5 8.7 14.0	Dry	
	Starch 6 Sugars 2	8.3% !%		NDF 13 Ash 2%	.1%	0	Other 0%				
	Protein	10.9%		Oil 3.79	%						

97

Introduction

Soya Beans Glycine max. L. Merr. subjected to an appropriate heat treatment.

Soya is the most important protein source in the world. The soya seeds are de-hulled and heat treated either by steam followed, potentially, by extrusion, toasting, micronising or jet sploding to produce a high oil, high protein product. Used commonly in young animal rations, its usage depends on the combined cost of soya meal and soya bean oil. The heat from processing reduces the levels of anti-nutritional factors (ANFs) which would otherwise reduce protein digestion. It also breaks down the plant cell wall, making it more easily digested.

Origin/Place of Manufacture

UK, worldwide.

Palatability

Excellent.

Nutritional Benefit

Ideal for all rations, especially young animals due to palatability, high energy and protein (40%) level. It is high in essential fatty acids, making it ideal for pig and poultry feed. The oil present may have some degree of rumen protection and could, therefore, enhance milk yield and modify quality. The heat during manufacture increases the level of undegradable protein.

Colour/Texture

Pale golden yellow

Palatability

Excellent.

Limits to Usage (Anti-Nutritional Factors)

Limits to Usage (Anti-Nutritional Factors)													
ANFs, e Finishing It may a	g. Tryps g beef a Ilso incr	sin a anim rease	nd haemaglu hals should no e butterfat lev	ttin inh ot be fe /els in i	hibitors, are ren ed high levels o milk.	noveo r sof	d by heating/co t fat will result	ooking.					
Concen	Concentrate Inclusion % per species												
	Inc % Inc %												
Calf Dairy Beef Lamb Ewe	Calf10Creep20Chick20Dairy15Weaner20Broiler25Beef15Grower15Breeder20Lamb10Finisher10Layer20Ewe15Sow10Finisher10												
Storage/Processing Higher oil content will increase risk of rancidity if it is stored for long periods.													
Arterna		ame	-5					*0					
Bulk De	ensity												
Typical An	alysis												
Dry Matter Crude Prot DCP MER	ein 4 3 1	89.0 10.0 88.0 6.1	NCDG NDF ADF Starch	8.9 12.3 8.2 3.7	DUP (@ 5) DUP (@ 8) Salt Ca	6.6 8.9 0.1 0.3	Avail Lysine Methionine Meth & Cysteine Tryptophan	2.4 0.6 1.1 0.6	4				

Dry Matter Crude Prot DCP MER MEP DE Crude Fibre Oil (EE) Oil (EH) EFA Ash	ein e	89.0 40.0 38.0 16.1 16.9 19.3 6.0 20.5 20.7 10.9 5.5	NCDG NDF ADF Starch Starch + S FME ERDP (@ 2 ERDP (@ 2 ERDP (@ 2	Sugars 2) 5) 3)	8.9 12.3 8.2 3.7 8.3 12.0 8.5 32.0 27.9 26.0 3.4	DUP (@ 5) DUP (@ 8) Salt Ca Total Phos Av Phos Magnesium Potassium Sodium Chloride	n	6.6 8.9 0.1 0.3 0.25 0.25 1.7 0.02 0.05 2.8	Avail Lysine Methionine Meth & Cysteine Tryptophan Threonine Arginine PDIA PDIA PDIF Met DI Lys DI	2.4 0.6 1.1 0.5 1.5 0.5 18.4 27.8 21.2 0.4 1 1	
S	Starch 3.	7%		NDF 12	.3%		Other 9	9.5%			
Sugars 8.3%			Ash 5.5%							1	
Protein 40%			Oil 20.7%								

E 🐂 🐂 **Forages and Stock Feeds**

Introduction

Wheat or barley straw is first ground, hammer milled and then treated with sodium hydroxide (caustic soda) or ammonia to make the carbohydrates more available.

Origin/Place of Manufacture

UK.

Nutritional Benefit

A good source of digestible fibre but very low in protein and other nutrients. Ideal to extend forage or complement starch source. Mineral and vitamin levels are extremely low except for sodium which is supplied when caustic treated. Ammonia treatment raises the protein level to 7% by supplying non-protein nitrogen.

Colour/Texture

Yellow/brown pellets.

CONTEXT

Palatability Good Limits to Usage (Anti-Nutritional Factors) content means adequate water should so this can lead to alkalosi Sodium content means adequate water should be made available. Avoid high intakes for prolonged periods as this can lead to alkalosis.

Foarge Inclusion % per species Inc % Inc % Inc % Calf 5 Creep Ċ Dairy 15 Weaner Grower Beef 0 Lamb 5 Finisher 0 Ewe Sow Storage/Processing Stores well. Alternative Names Caustic Straw. **Bulk Density** Straw - Caustic treated Typical Analysis Dry Matter 86.0 NDF 78.0 4.0 ADF 45.0 Crude Protein DCP 1.0 Starch 1.0 MER 7.5 Sugar Starch + Sugars 1.5 2.5 MEP DE 40 EME 7 1 ERDP (@ 2) 45.0 5.0 Fibre 4.5 4.1 Oil (EE) 1.3 ERDP (@ 5) Oil (AH) 1.5 ERDP (@ 8) Δsh 14.0 DUP (@ 2) 0.05 NCDG 45.0 DUP (@ 5) 0.5 Ammonia Treated Typical Analysis Drv Matter 87.0 NCGD Crude Protein 7.0 NDF 78.2 DUP (@ 8) Methionine Meth & Cysteine 0.25 ADF 48.3 DCP Salt 1.0 MFR 7.8 Starch 0.4 Tryptopha Ca Total Phos 0.1 MEP Sugar Threonine Starch + Sugars Av Phos Magnesium Arginine PDIA DF 3.0 42.0 FME 0.85 Fibre 6.8 Oil (EE) 2.0 FRDP (@ 2) Potassium PDIN ERDP (@ 5) ERDP (@ 8) 2.4 Sodium 0.1 PDIE Oil (AH) Met DI FFΔ Chloride 55 DUP (@ 2) Total Lysine Lys DI Ash Starch 1% NDF 78% Other 0% Sugars 1.5% Ash 14% Protein 4% Oil 1.5%

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Miscella	neous
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Introduction

Cattle and sheep have the ability through their rumen to utilize urea/non protein nitrogen (NPN) to manufacture microbial protein. Only feed grade urea should be used as fertilizer grade may contain heavy metals.

Origin/Place of Manufacture

Widely manufactured in Europe, USA and S. America.

Nutritional Benefit

Urea is approximately 50% nitrogen and is the most concentrated source available. As protein is N x 6.25, urea is equivalent to 295% Crude Protein. Care should be taken to supply urea in a safe form as it is toxic in large amounts and can produce ammonia toxicity. Urea must be fed with a readily available energy source to ensure rumen capture.

hnn Urea for Grain Treatment: Feed grade urea can be used to preserve moist grain (20-30% moisture). Moisture below 20% will result in inadequate preservation as there is insufficient moisture to hydrolize the urea fully.

The grain should be well mixed with the urea and an addition at 20-40 kg of water added in the mixture. When mixed, it should be stored in a clean area covered with a plastic sheet, to retain ammonia vapour released by the process at a height of 1 metre, to prevent overheating. LAIL

Colour/Texture

White/grey granules

Palatability

Poor.

Limits to Usage

150 grams p. verall levels of n. sult Typical feed rates for milking cows range from 50-150 grams per head per day in a well balanced complete diet. Care must be taken on overall levels of non-protein nitrogen fed to ruminants as ammonia toxicity can easily result.

Concentrate Inclusion % per species

Inc %	Inc %	Inc %			
Calf 0 Dairy 0.015	Creep 0 Weaner 0	Chick 0 Broiler 0			
Beef 0.015 Lamb 0 Ewe 0.01	Grower 0 Finisher 0 Sow 0	Breeder 0 Layer 0			

Storage/Processing

Alternative Names

Bulk Density

550 - 600 Ka/m³

Dry Matter Crude Prote DCP MER MEP DE Crude Fibre Oil (EE) Oil (AH) EFA Linoleic Ash	99 23 0 0 0 0 0 0 0 0 0 1.1	9.5 30.0 36.0	NCDG NDF ADF Starch Starch + S FME ERDP (@ 2 ERDP (@ 2) DUP (@ 5)	ugars 2) 5) 8)	0 0 0 0 230.0 230.0 230.0 0 0	DUP (@ 8) Salt Ca Total Phos Av Phos Magnesiur Potassium Chloride Total Lysine Avail Lysine Methionine	n e e	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Meth & Cysteine Tryptophan Threonine Arginine PDIA PDIN PDIN PDIE Met DI Lys DI	0 0 0 0 0 68.0 0 0 0
S	tarch -			NDF -			Other -			
S	ugars -			Ash -						
P	rotein 280	0%		Oil -						

Cereals and By-Products

🖹 🐂 🐂 💓

Introduction

Grains of Triticum aestivum L., Tritcum durum Desf. and other cultivars of wheat.

Wheat is classified into three types - hard, soft, durum. It is used in bread, pasta, brewing and starch manufacture, with soft varieties generally used as animal feed. The naked grain has a prominent crease and is oval in shape. Wheat can now be fed at higher levels in compound feeds due to the inclusion of enzymes which reduce stickiness. Feed wheat in the UK has been grown for bread or biscuit making qualities but failed to attain the grade, hence unavailability for feed. The most common use of wheat is to make bread which requires hard wheats, with high proteins, high Hagberg falling numbers so it can make a stiff dough.

Origin/Manufacture

The most common cereal in Europe and other temperate countries.

Nutritional Benem. Very high in energy with average protein (15%), mg. (3% as a naked grain), but tends to be low in vitamins especially protein, so reduced when grain is stored moist with preservatives. It is useful for increasing milk protein yields and for the promotion of growth. Approximately 10% of the starch is runnen unfermented.

Palatabili

Good.

Limits to Usage (Anti-Wutritional Factors) Contains high levels of gluten which, if exessively ground, can result in a sticky dough, reducing digestion. The readily fermentable carbohydrate present can cause acidosis when fed at high levels to ruminants.

Concentrate Inclusion % per species

	Inc %	In	ic %	In	c %	1	
Calf Dairy	25 40	Creep Weaper	60 55	Chick	50	0	
Beef	40	Grower	50	Breeder	65		
Lamb Ewe	25 35	Finisher	50 50	Layer	60		

Storage/Processing

Alternative Names

Sugars 4%

Protein 13%

Bulk Density

Typical Analysis

Can be cru Sheep can	shed an eat who	d rolled or co ole grains. Wh	arsely eat wi	ground (2mn Il improve pe	n for Pi llet qua	gs, 4mm+ for ality (10% min	Poultry). imum).				
Alternative Names											
Bulk Density											
700 - 770 Kg/m ³											
Typical Analys	is										
Dry Matter	86.0	NCDG	93.5	DUP (@ 5)	1.1	Avail Lysine	0.3				
Crude Protein	13.0	NDF	12.0	DUP (@ 8)	1.4	Methionine	0.21				
DCP	10.0	ADF	2.6	Salt	0.15	Meth & Cysteine	0.45				
MER	13.8	Starch	67.0	Ca	0.06	Tryptophan	0.15				
MEP	15.1	Sugar	4.0	Total Phos	0.35	Threonine	0.4				
DE	16.0	Starch + Sugars	71.0	Av Phos	0.15	Arginine	0.6				
Crude Fibre	3.0	FME	12.8	Magnesium	0.15	PDIA	2.7				
Oil (EE)	1.8	ERDP (@ 2)	10.7	Potassium	0.5	PDIN	8.2				
Oil (AH)	2.0	ERDP (@ 5)	10.3	Sodium	0.05	PDIE	10.2				
EFA	1.5	ERDP (@ 8)	9.9	Chloride	0.01	Met DI	0.19				
Ash	2.0	DUP (@ 2)	0.7	Total Lysine	0.35	Lys DI	0.2				
Starc	h 67%	NDF 12	2%	Othe	er 0%						

Ash 2%

Oil 2%

Whey Syrup

1

Miscellaneous	X	1	7	

Introduction

When milk is treated with rennet in the process of cheese making, casein is precipitated and takes with it most of the fat and almost half the calcium and phosphorus. The liquid residue is whey.

Origin/Manufacture

UK.

Nutritional Benefit

It is a poorer source of energy, fat, soluble vitamins, calcium and phosphorus than milk. It is often fed in wet feeding systems to pigs.

Colour/Texture

Yellow/white ligour.

Palatability Good when fresh. Limits to Usage (Anti-Nutritional Factors) 4.ow, dry matter and high salt content.

*0	Inc%		nc%	Inc%		
Calf Dairy	5 10	Creep Weaner	-0 10	Chick Broiler	0 0	
Beef	10	Grower	20	Breeder	0	
Lamb	5	Finisher	20	Layer	0	
Ewe	10	Sow	10			

Storage/Processing

Alternative Names

Bulk Density

Ewe	10	C	Sow	10							
Stora	ge/Proc	cessir	ng								
Alterr	native I	Name	es								
Bulk [Density	,			` 📢	9					
Typical A	Analysis)				
Dry Matt Crude Pr DCP MER MEP DE Crude Fit Oil (EE) Oil (AH) EFA Ash	er otein ore	47.0 22.0 17.0 13.0 - 10.8 0 0 0 0 10	NCGD NDF ADF Starch Starch + Starch + S	Sugars 2) 5) 8)	0 0 0 12.0 12.0 - - -	DUP (@ 5 DUP (@ 8 Salt Ca Total Phos Av Phos Magnesiu Potassium Sodium Chloride Total Lysin	m	- 12.0 0.8 1.2 - 0.2 3.3 1.3 3.2 -	Avail Lysine Methionine Meth & Cysteine Tryptophan Threonine Arginine PDIA PDIN PDIN PDIN PDIN Met DI Lys DI		
	Starch 0	%		NDF 09	%		Other	56%			1
	Sugars 12%		Ash 10	%					5		
	Protein 2	22%		Oil 0%							34

